



/ FIVE-POSITION INDEXABLE TOOLING FOR LIVE-TOOL CNC LATHES

SPINSELECT PARTNER PROGRAM

Put Automated SpinSelect to work in your production environment — with direct access to our engineering team, on-site implementation support, and the opportunity to help optimize the application around your operation.

LIMITED EARLY-ADOPTER PROGRAM • 5-10 PARTNER INSTALLATIONS

Target window: next 3-12 months

WHAT PARTNERS RECEIVE

- 1-2 full days of on-site implementation assistance at no charge.
- Application setup and programming support.
- No charge if SpinSelect does not work for the agreed application.
- ~25% off standard tool pricing on first unit. 15% off onup to 5 more units.

WHAT WE ASK

- Run SpinSelect in a production application.
- Share performance data versus legacy tooling.
- Provide candid feedback on operation, setup and durability.
- Allow photos and, when practical, video of the tool in the machine and in cut.

IDEAL PARTNER

- Production turning with repeatable, measurable tooling costs.
- Applications that benefit from multiple inserts or operations in one station.
- Interest in automation, unattended machining or reduced downtime.
- Available machine time and personnel to perform setup and application testing. Willingness to provide ongoing feedback.

WHERE WE ARE TODAY

Automated SpinSelect has been implemented on the Okuma LB3000 platforms through multiple production runs, test cuts, and extensive test-stand cycling. Development testing has included approximately 20,000-30,000 indexing cycles, including severe continuous sequences of roughly 100-500 indexes with essentially no dwell time. Production runs of stainless and low alloy steel have shown significant tool life and productivity gains vs. legacy tooling.

INTERESTED in the SPINSELECT PARTNER PROGRAM?

Get started by visiting www.mpower.com/tool-holder/. Go to the bottom of the page and click "Send Us a Message." Tell us your story, including information about your machine(s), application(s), and the materials being machined.



PRODUCT OFFERING & PLATFORM COMPATIBILITY

AUTOMATED HEADS

PART NUMBER	INSERT CONFIGURATION	HEAD / HAND	DESCRIPTION	LENGTH of TOOL (from turret interface)
SSS-L-PCLNL-M4-001	CNMG / CNMX	Medium / Left	Lever-lock clamp. Size 4	5.87"
SSS-L-COMBL-M4-D003	Combination	Medium / Left	CNMG43 + DNMG43 + VNMG33 + laydown threader size 16 + top notch groover size 3	5.87"
SSS-L-PDJNL-M4-001	DNMG / DNMX	Medium / Left	Lever-lock clamp. Size 4	5.87"

AUTOMATED BASES

BASE PART NUMBER	INTERFACE	COMPATIBLE MACHINE PLATFORMS / MODELS	STATUS
SSS-ABL-M-OKU60-001	Okuma-3000	Okuma: LB 2000 / 2500 / 3000; LU 3000; Genos L300; Multus U3000 / U4000 lower turret; 2SP 2500	READY NOW
SSS-ABL-M-BMT65-001	BMT65-1	DN Solutions: Puma 2100, 2600, 300, 3100, DNT2100; GT2600, GT3100, MX2000, MX2500, MX2600, TT2000, TT2500, V400, VT450, SMX2600S, DNX2100. Goodway: GLS-2800, GLS-3000, GLS-3300. Haas: ST20, ST25, ST28, ST30, ST35, DS30. Hurco: TMX8, TMX10. Hwacheon: Cutex 240; Hi-tech 200/220/230/300/300C, T2, VT450. Hyundai: 2000, 2100, 2500, 2600, 3100, 200, 250, 300, 450 Johnsford: SL Romi: GL-2500 Smart: NL2500, NL3000 SMEC: PL20, 25, 35, 2000, 2500, SL25, 35, 2500 Victor, Tongtai, Spinner	LATE Q4 2026 EARLY Q1 2027
SSS-ABL-M-BMT55-001	BMT55-1	DN Solutions: Lynx 2600, 300; Puma 1500, 2000, 2100, 230, 240, 2500, 2600, 280, GT2100, GT2160, H250T, MX2100, QL200H, TL2000, TL2500. Fuji: Aceflex 400S. Hwacheon Cutex 160. Hyundai HD2200 / HD2600. Mazak QT-Ez 8 / 10 / 12. Smart NL2000. SMEC PL240 / PL250 / SL20. Victor Vturn A16 / A20 / A200. Hyundai HD2200, 2600 Hardinge (BMT55 Platform) Mazak: QT-Ez 8,10,12 Smart: NL2000 SMEC: PL20, 240, 250 Victor: Vturn A16, A20, A200	END Q1 2027
SSS-ABL-M-BMT45-001	BMT45-1	And others ASK ABOUT OUR PARTNER PROGRAM for NEW PLATFORM INTRODUCTION	TBD

WHAT IT DOES

Automatically indexes the tool head to the next insert position using the machines live tool drive plus G and M programming code. Five insert positions are available at each turret station.

HOW IT WORKS

The CNC control commands the live-tool spindle to rotate the SpinSelect head clockwise lifting the head over the sawtooth connection, then counter-clockwise to rotate the head and advance it to the next cutting position. A cam mechanism drives the internal indexing system, advancing the head exactly 72° to the next position. No special spindle orientation or ladder logic required-simple, reliable, and easy to program.

MARKET READINESS TIMELINE

